



BOSCH

Installation and Safety Manual

for the

c-Si M60(S) NA 44117 Family of Crystalline Photovoltaic Modules

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1. INTRODUCTION

Thank you for purchasing this Bosch Solar Energy product. In 2011, the Bosch Group proudly celebrated its 125 year anniversary, symbolizing the company's long-term viability and continued commitment to bringing "Invented for Life" solutions to market. Bosch Solar Energy is the photovoltaic business operation within the Bosch Group and manufactures high-quality solar modules. Our solar modules utilize advanced technology components to supply environmentally friendly solar energy for many years when correctly installed and operated. This document provides recommendations for the installation and maintenance of Bosch Solar Energy's crystalline silicon photovoltaic (PV) modules and also identifies the hazards associated with the handling and installation of these products.

Before installing, wiring and using a Bosch Solar Energy module, it is important to thoroughly read this manual and understand the instructions. Installers must understand the basic principles of electricity and electrical apparatuses as well as article 690 of the National Electrical Code (for installations in the United States) or Part 1 of the Canadian Electrical Code. Please pay special attention to any safety instructions designated with the following caution symbol:



CAUTION:

A. Disclaimer of Liability

Since the use of this Installation and Safety Manual and the conditions or methods of installation, operation, use and maintenance of the module are beyond the control of Bosch Solar Energy, Bosch Solar Energy does not assume responsibility and expressly disclaims liability for loss, damage injury or expense arising out of or in any way connected with such installation operation, use or maintenance of the module.

Bosch Solar Energy assumes no responsibility for infringement of patents or other rights of third parties which may result from use of the module. No license is granted by implication or otherwise under any patent or patent rights. The information in this Manual is based on Bosch Solar Energy's knowledge and experience and is believed to be reliable; but such information including product specifications (without limitations) and suggestions do not constitute a warranty, expressed or implied. Bosch Solar Energy reserves the right to make changes to the product, specifications or this Manual without prior notice.

2. SAFETY INFORMATION

A. General Considerations

Bosch Solar Energy modules should only be installed by qualified installers with adequate photovoltaic installation experience.

Take note of all relevant laws, regulations, guidelines and safety measures when handling photovoltaic modules.

Prevent accidents such as electric shocks during the installation, operation, maintenance and disposal of solar modules by taking the appropriate precautions.

Keep unauthorized persons and animals away from solar energy systems. Pay particular attention to children.

Take special note of occupational safety and accident prevention regulations applicable to the work in question.

Bosch Solar modules can be combined with other components to form a photovoltaic system. In this case you must also follow the installation and operation instructions issued for these additional components.

You must comply with the standards and regulations applicable to PV installations, such as the National Electrical Code (NEC) and local safety and building codes, the utility grid operator's technical connection requirements, and trade association rules concerning accident prevention. Failure to comply can lead to significant personal injury and equipment damage.

B. Installation Precautions

Use appropriate protective safety equipment as recommended by local safety codes and practices (e.g., hard hat, scaffolding, steel toe shoes, gloves and restraining harness) and exercise caution particularly when installing modules at height (e.g. on a roof). Solar modules are heavy and should always be handled by two people.



CAUTION: Always adhere to the following installation precautions:

- **ALWAYS** handle solar modules by their long sides and keep sharp objects away from the module surface when handling.
- **DO NOT** place heavy loads or drop objects on the module
- **DO NOT** install a solar module in which the backsheet has been damaged
- **DO NOT** walk on, bend or drop the solar module
- **DO NOT** attempt any installation in adverse weather conditions (high winds, rain or when ice or snow is present)
- **NEVER** leave a module unsupported or unsecured. If a module falls, the glass could break. A module with broken glass cannot be repaired and must not be used.
- **NEVER** attempt to modify a solar module or take it apart. Never remove any markings or labels applied or parts fitted by the manufacturer. Do not apply any paint or adhesive to a solar module
- **DO NOT** attempt to install or service any portion of the PV system unless you understand the electrical operation and are fully qualified to do so.
- **DO NOT** drill holes in the frame or glass of the module. Doing so will void the warranty.
- Have a fire extinguisher, and first aid kit when performing field work on all energized equipment where the system open circuit voltage is 30 volts or greater.
- Since sparks may be produced, do not install module where flammable gases or vapors are present
- **DO NOT** work on modules when they are wet. If a wet module is cracked or broken the full system voltage may be present.
- Mount the solar module so that the junction box is at the upper edge of the module to minimize the ingress of water

- Ensure that all electrical connections are properly connected and protect them from interference from unauthorized personnel or animals

C. Electrical and Optical Safety

Photovoltaic (PV) modules generate electricity whenever they are exposed to light. Lethal voltages and/or a shock hazard may be present in photovoltaic modules and arrays during sunlight hours and even at low light levels. This hazard increases when multiple modules are connected together to provide higher system voltage or current levels. Dangerous voltages may also be present at night from connections to batteries and feedback from inverters or other system components.

Cover the front surface of the modules with an opaque material to prevent the modules from generating electricity. Ensure that both the front and back surfaces of the module and the sheaths of the connecting cables are undamaged.

Improper electrical connections can result in electrical arcing which can ignite any flammable material located in close proximity. When flammable material is within 12 inches (30 cm) of either the solar module or any of the electrical connections then install an appropriate flame barrier to prevent potential risks of fire.



CAUTION: Always adhere to the following installation precautions:

- **DO NOT** damage, pull, bend or place heavy loads on the cables
- **DO NOT** connect the cables if the terminals are wet
- **DO NOT** disconnect module cables under electrical load
- **DO NOT** attempt to open the diode housing or junction box located on the back side of any Bosch Solar Energy module. There are no user serviceable parts inside. Opening the junction box may expose the individual to an electrical shock hazard and will void the warranty.
- Remove any jewelry or other metallic adornments to avoid accidental electrical contact and use insulated tools
- A two-person team is to be used while performing field work on all energized equipment where the system open circuit voltage is 30 volts or greater.
- Wear electrical insulating gloves rated at 1000 volts and suitable eye protection when working on systems where the system open circuit voltage is 30 volts or greater.
- **DO NOT** touch terminals while the module is exposed to light without wearing electrical insulating gloves.
- **DO NOT** connect or disconnect a module unless the array string is open-circuited or all of the modules in the string are covered.
- **DO NOT** install or operate a module in which the rear surface insulation film (“backsheet”) has been damaged. A damaged backsheets can create serious reliability and safety issues such as delamination of module and danger to life and health.
- Prevent sunlight from being concentrated or reflected artificially onto a solar module. In particular, do not use any concentrating lenses or mirrors.

D. Fire Safety

These Bosch Solar Energy photovoltaic modules have been certified by TÜV Rheinland to comply with the UL1703 Class C fire rating. To satisfy the conditions of this rating when installing on a building, you must mount the modules using standoff or rack methods over a fire resistant roof covering rated for the application. The module listing may not apply if the modules are mounted integral to the roof or wall of a building, and does not cover marine or vehicle applications. Refer to your local authority for guidelines and requirements of building or structural fire safety.

3. MODULE PERFORMANCE AND SAFETY STANDARDS

A. Standard Test Conditions

The module electrical ratings at Standard Test Conditions appear on the label on the back of each module. Standard Test Conditions are defined as an irradiance level of 1000W/m^2 , AM 1.5 spectrum and a cell temperature of 77°F (25°C). It is important to note that, under normal operating conditions, a photovoltaic module is likely to experience conditions that produce more current and/or voltage than reported at Standard Test Conditions.

B. Underwriters Laboratories and Canadian Standards Association Information

These Bosch Solar Energy modules have been tested and certified in accordance with ULC/ORD-C1703-01, UL 1703-3rd Ed. and IEC/EN 61730 Safety standards, as well as IEC/EN 61215 performance standards. UL 1703, the Standard for Safety for Flat-Plate Photovoltaic Modules and Panels, covers solar PV modules intended for installation on or integral with buildings or to be freestanding (not attached to buildings), in accordance with the National Electrical Code (NFPA 70), appropriate building codes, and any other applicable local codes.

C. National Electrical Code (NEC) and Canadian Electrical Code

In the United States, the National Electrical Code (NEC) covers the installation of photovoltaic systems and must be adhered to when systems are designed and installed. Article 690, Solar Photovoltaic Systems, of the NEC applies to solar photovoltaic energy systems including the array circuit(s), power conditioning unit(s) and controller(s) for such systems. For photovoltaic system projects in Canada, the installation must be in accordance with CSA C22.1, Canadian Electrical (CE) Code, Part 1, the Safety Standard for Electrical Installations.

Under normal conditions, a photovoltaic module is likely to experience conditions that produce more current and/or voltage than reported at Standard Test Conditions. As previously mentioned, the values of I_{sc} and V_{oc} marked on the modules must be sized according to section 690.8 of the National Electrical Code. All wiring shall be in accordance with the NEC, and grounding method of the module arrays shall comply with the NEC, Article 250.

4. LOCATION OF SOLAR MODULES

A. Orientation, Tilt Angle, Shading, & Performance

Photovoltaic modules generate maximum power when facing directly towards the sun. PV systems can track the sun or remain in a fixed tilt position. Tracking systems will produce more energy on an annual basis but are more costly and may require more maintenance. Most PV systems are designed with a fixed tilt. The further north from the equator, the greater the tilt angle required. For unshaded locations, the maximum annual solar energy is received on a surface that faces due south, with a tilt angle slightly less than the local latitude. Since applications vary widely, be sure to consult a PV system integrator or use a commercially available software program to determine the expected system energy output.

In order to minimize module soiling, it is not recommended to set the tilt angle below 10 degrees. Dirt tends to accumulate on modules installed at lower angles and does not wash off as readily during rainfall. Dirt accumulation, debris and even snowfall on the module will reduce its energy output.

Select a location with the best possible solar radiation for the photovoltaic system you want to install. Your choice of location should take into account the seasonal changes in light conditions. Modules should be located in areas with an unobstructed view of the sun where they will receive maximum exposure of sunlight for the longest possible time during the day. Shadowing caused by buildings, roof pipes and vents, trees, utility poles and other obstructions may significantly reduce the module energy output.

In systems that are configured with multiple rows of modules, the rows must be spaced far enough apart to minimize the impact of shading on other rows. This distance is dependent on the latitude and tilt angle at which the system is installed. Installations closer to the equator require a lower tilt angle and therefore less spacing between rows. Installations further from the equator require higher a tilt angle and therefore more spacing between rows. If there are questions regarding the optimum configuration in which to arrange, mount or wire the modules, obtain assistance from your Bosch Solar Energy dealer or distributor or retain the services of an engineer familiar with proper PV system design.

5. BOSCH SOLAR ENERGY MODULE CHARACTERISTICS

A. Electrical Characteristics

The following electrical characteristics were measured under Standard Test Conditions (STC):

Electrical Characteristic	Measure	c-Si M60 NA 44117 and c-Si M60S NA 44117			
Model Designator (Part No. Suffix)	--	255Wp	260Wp	265Wp	270Wp
Maximum Power (Pmax)	Watts	255	260	265	270
Open Circuit Voltage (Voc)	Volts	37.29	37.60	37.91	38.22
Short Circuit Current (Isc)	Amps	9.12	9.19	9.26	9.33
Maximum Power Voltage (Vmpp)	Volts	29.94	30.25	30.55	30.85
Maximum Power Current (Impp)	Amps	8.52	8.60	8.68	8.76
Maximum System Voltage	Volts	600V for UL and 1000V for IEC applications			
Reverse Current Load Capacity	Amps	15			

Please note the following: the measurement accuracy of the electrical values of Voc, Isc, Vmpp and Impp is +/- 10%. The measurement accuracy of Pmax is +/- 3%. The power classification range of Bosch Solar Energy modules is -0 / +4.99 watts.

B. Thermal Characteristics

Thermal Characteristic	Measure	c-Si M60 NA 44117 and c-Si M60S NA 44117			
Model Designator (Part No. Suffix)	--	255Wp	260Wp	265Wp	270Wp
Operating Temperature Range	°C	-40 to +85			
Temp. Coefficient of Maximum Power	% / °K	-0.44			
Temp. Coefficient of Open Circuit Voltage	% / °K	-0.31			
Temp. Coefficient of Short Circuit Current	% / °K	+0.031			

C. Bypass Diodes

All modules are equipped with three factory installed bypass diodes in the IP65 rated junction box. There are a total of 20 photovoltaic cells connected per diode. The use of bypass diodes reduces the risk of heating of the shaded cells, limiting the current that can pass through them and thereby avoiding damage to the cells.



CAUTION: DO NOT attempt to open the diode housing or junction box located on the back side of the module. There are no user serviceable parts inside. Opening the junction box may expose the individual to an electrical shock hazard and will void the warranty.

D. Mechanical Specifications

The mechanical specifications for and weight of the Bosch Solar Energy c-Si M60 NA 44117 module family is summarized in the table below.

Mechanical Characteristic	Dimensions	Tolerance
Dimensions in inches (L x W x H)	65.35 x 38.98 x 1.97	+/- 0.08
Dimensions in mm (L x W x H)	1,660.0 x 990.0 x 50.0	+/- 2.0
Weight in pounds	46.30	+/- 1.1
Weight in kilograms	21.0	+/- 0.5

Figures 5A, 5B and 5C provide illustrations of the module mounting and grounding holes, frame design, cable lengths and general dimensions follow below.

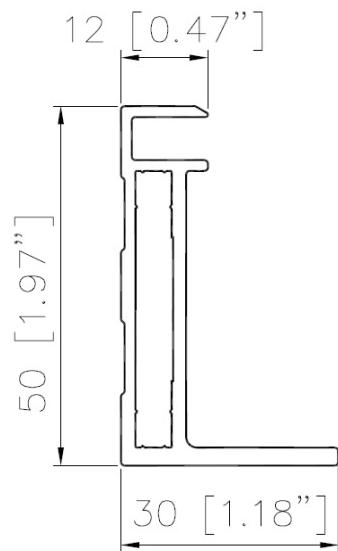


Figure 5A: Cutaway profile of module frame (long side)

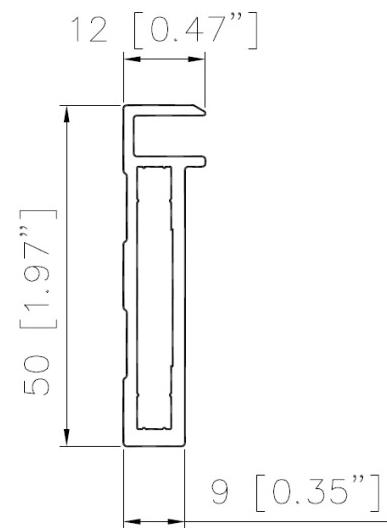


Figure 5B: Cutaway profile of module frame (short side)

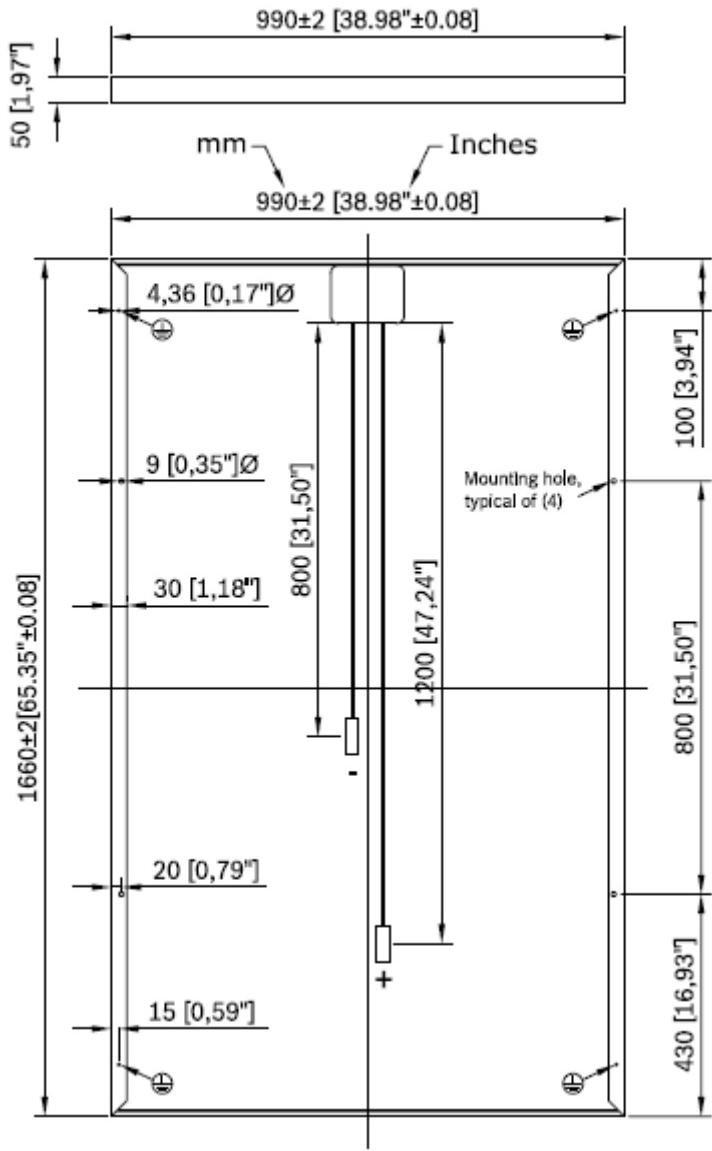


Figure 5C: Detailed Module Dimensions

6. MECHANICAL INSTALLATION

A photovoltaic system must be installed so that it can withstand environmental influences such as wind, rain, hail, and snow. If solar modules are to be installed on a roof or façade, a suitable mounting system will be required to enable the solar modules to be properly fastened. Make sure that the mounting system structure and all components used for fastening the solar modules in place comply with all relevant local building codes and regulations.

CAUTION:

The information in this section only suggests possible methods of securing the PV modules to a 'module mounting system.' It is the sole responsibility of the user and/or installer to verify that the module mounting system and mounting method are properly engineered and in accordance with local building codes and regulations.

A. Module Orientation and Handling Safety

Bosch Solar Energy PV modules can be arranged in either landscape or portrait position on flat or sloped roofs or surfaces and at flat or tilted angles. Always use caution when mounting a module on tilted angles or sloped roofs so the module does not slide out of position while attaching it to the module mounting system. It is also recommended that modules are mounted so that the junction box shall be in the uppermost position to minimize the ingress of water. A clearance of 1/8" (3 mm) between modules is sufficient in most installations to accommodate thermal expansion of the material. However, the appropriate clearance is dependent upon installation-specific factors including the module mounting system, ambient temperature at the site and the maximum operating temperature of the module. Also it is important to note that the maximum distance between modules should not exceed 12" based on using standard wiring. The minimum recommended standoff distance between Bosch Solar Energy modules and the roof is 1.77" (45 mm).

B. Wind and Snow Loads

All solar installations should also be in accordance with local building codes and regulations. For proper structural design, it is recommended to retain the services of a structural engineer experienced with the installation of PV systems. It is important to reference the most current revision of ASCE 7 for determining the proper wind and snow load calculations for the project site. Bosch Solar Energy modules have been evaluated for a maximum pressure (snow or wind) loading of 112 lbs/ft² (5,400 Pa) and a maximum suction (wind) loading of 50 lbs/ft² (2,400 Pa) in accordance with IEC Standard 61215.

C. Mounting Methods

Bosch Solar Energy modules may be secured via a variety of mounting methods including the clamp style. Regardless of mounting method employed, always thoroughly review and follow the instructions of the mounting structure manufacturer. The modules must be properly secured to the support structure so that they can withstand live load conditions, including wind uplift and snow pressure. It is the installer's responsibility to insure that the clamps used to secure the modules are strong enough. Also, for greater longevity, Bosch Solar Energy recommends that all connections are made of 316 grade (A4) stainless steel (not supplied). Prevention of the corrosive effects of dissimilar metals must be considered when mounting the (aluminum) solar module frame against other materials.

D. Clamp Mounting Method Examples

Many installations utilize a "clamp" mounting method in which end- and mid-clamps are used along the module frame for securing modules to the mounting structure. The recommended installation method is as follows:

- 1) Select clamps designed for a module with frame height of 50mm. Examples include Schletter end clamp model numbers 130001-050 or 130001-950 and middle clamp model numbers 130002-001 and 130002-901. A minimum of 4 should be used. Refer to Figure 6A for more information.
- 2) Affix the clamps to the mounting structure using stainless steel bolts and nuts. For a mounting rail such as the Schletter Profile GP1 rail model no. 124201-XXX, it is recommended to use M8 x 35 allen head bolts (reference model no. 943308-135 bolt with serration at the bottom side of the screw head) and M8 self-locking nuts (reference model no. 943911-008).
- 3) Figures 6C and 6D shows the recommended areas for placement of the clamps. Bosch Solar Energy allows the fastener clamps to be installed on the long or short sides of the module frame. Please contact Bosch Solar Energy for guidelines on alternate mounting methods.

- 4) Please refer to Figure 5C for the module dimensions and mounting hole locations
- 5) Maintain a gap of least 1/8" (3 mm) between neighboring modules.
- 6) When mounting multiple rows of PV modules be sure to maintain enough distance to prevent shading by adjacent rows.
- 7) Make sure to face the glass side of the module to the sun
- 8) **DO NOT** remove or alter the module frame. Creating additional mounting holes may damage the module and reduce the strength of the frame and will invalidate the warranty.

Another popular “clamp” type mounting method is the Unirac Solar Mount Evolution system. The recommended installation method is as follows:

- 1) Select clamps designed for a module with frame height of 50mm. Examples include Unirac Solar Mount Evolution end clamp model number 002011M and middle clamp model number 002106M, Unirac Solar Mount clamp size ‘E’ or Sun Frame cap strip size ‘E’. A minimum of 4 should be used.
- 2) Affix the clamps to the mounting structure using stainless steel bolts and nuts. Refer to Figure 6B for one possible example.
- 3) Figures 6C and 6D shows the recommended areas for placement of the clamps. Bosch Solar Energy allows the fastener clamps to be installed on the long or short sides of the module frame. Please contact Bosch Solar Energy for guidelines on alternate mounting methods.
- 4) Please refer to Figure 5C for the module dimensions and mounting hole locations
- 5) Maintain a gap of least 1/8" (3 mm) between neighboring modules.
- 6) When mounting multiple rows of PV modules be sure to maintain enough distance to prevent shading by adjacent rows.
- 7) Make sure to face the glass side of the module to the sun
- 8) **DO NOT** remove or alter the module frame. Creating additional mounting holes may damage the module and reduce the strength of the frame and will invalidate the warranty.



CAUTION:
Contact Bosch Solar Energy if additional mounting methods are required.

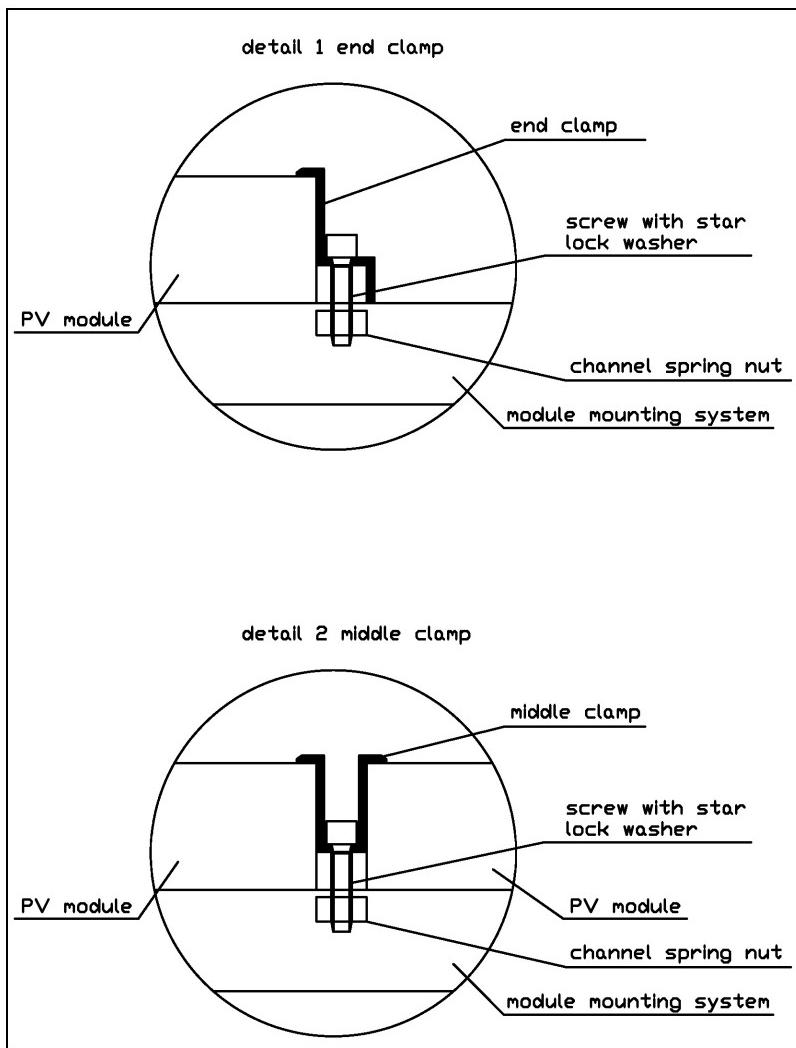


Figure 6A: Illustration of Middle and End Clamps

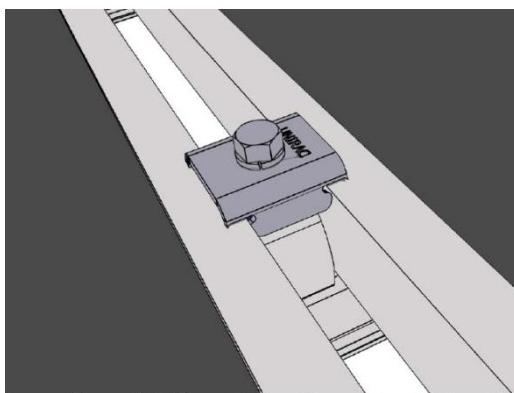


Figure 6B: Illustration of Unirac Solar Mount Evolution Middle Clamp

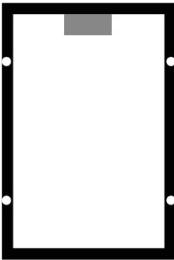
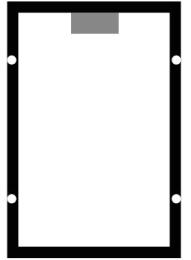
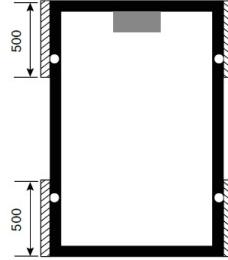
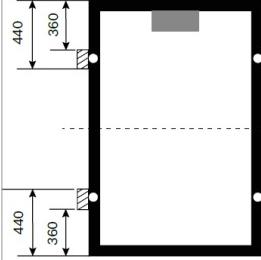
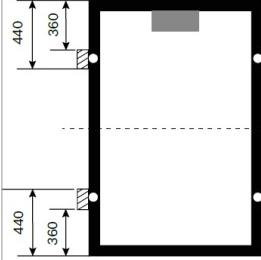
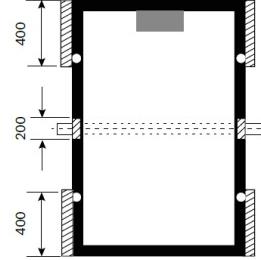
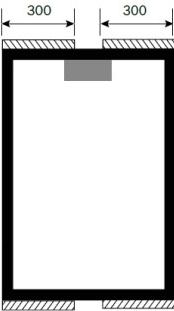
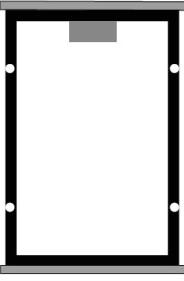
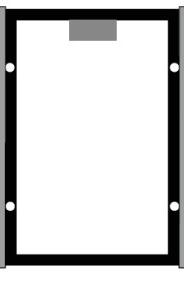
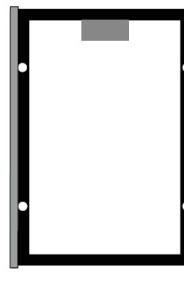
	pressure load rating ≤ 2400 Pa	pressure load rating ≤ 5400 Pa without central support	pressure load rating ≤ 5400 Pa with central support
screw fastening to assembly holes			
fastener clamp system on long sides	 		
fastener clamp system on short sides			
slide-in or lay-in system			
slide-in or lay-in system			

table 2: vertical fastening area

 central support  clamp section  junction box

Figure 6C: Illustration of Acceptable Mounting Methods When Module is in a Portrait Orientation

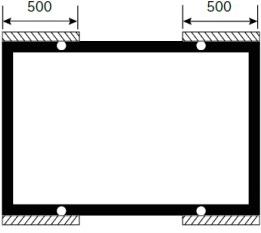
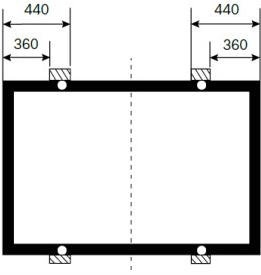
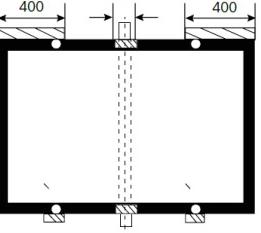
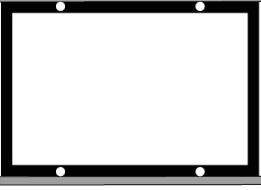
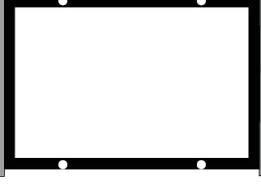
	pressure load rating ≤ 2400 Pa	pressure load rating ≤ 5400 Pa without central support	pressure load rating ≤ 5400 Pa with central support
screw fastening to assembly holes			
fastener clamp system on long sides			
fastener clamp system on short sides			
slide-in or lay-in system			
slide-in or lay-in system			

table 3: horizontal fastening area

 central support clamp section junction box**Figure 6D: Illustration of Acceptable Mounting Methods When Module is in a Landscape Orientation**

7. ELECTRICAL INTERCONNECTIONS

A. Module To Module Interconnection

Bosch Solar Energy modules have been designed to be easily interconnected. Each module comes with one positive (+) cable with a plug on one end and one negative (-) cable with a receptacle on one end. Both wires are connected inside of the junction box (diode housing). Modules are interconnected by inserting the plug from one module into the receptacle of the next module in the array string. Properly secure the mated connector pair to protect it from damage. For added safety, Bosch Solar Energy modules feature Multi-Contact MC4 locking connectors that require a tool for disconnection such as the Multi-Contact PV-MS open-end spanner, model no. 32.6024.

Wiring Considerations

Always use cables and connection techniques consistent with the anticipated environmental conditions and applicable codes related to the installation. For wiring that is exposed to weather, select conductor cable that is sunlight (UV) resistant and that offers a minimum rating of 194 °F (90 °C). Bosch recommends that all wiring be double insulated, use flexible copper (Cu) conductors at least AWG 12 (3mm² in diameter) and rated as PV Wire, USE-2 or equivalent. The module cables should also be attached and supported to ensure adequate strain relief. If cables are installed within a building then they should be installed in metallic cable conduits.

CAUTION

DO NOT connect or disconnect a Bosch Solar Energy module unless the array string is open-circuited or all of the modules in the array string are covered. Take appropriate steps to black out the top (cell side) of the solar modules as much as possible. The connectors are not designed to make or break the full system current. Do not direct concentrated artificial lighting sources on the modules or panels.

B. PV System Design Considerations

Series and Parallel Wiring

The modules may be wired in series to produce the desired voltage output in the range of maximum system voltage and input voltage of the required inverter. Connect the modules in series electrically by connecting the positive (+) connector of one module to the negative (-) connector of another. Only use modules of the same type for series connections. An arrangement of several solar modules which are connected in series is often referred to as a “module string”.

To determine the maximum number of modules that may be connected in series, divide the maximum system voltage as stated on the module label (or the maximum allowed by local standards, codes or inverter, whichever is less) by the module open circuit voltage (Voc) printed on the label, after correcting for temperature as required by local codes or standards.

The number of module strings connected in parallel without protective fuses should be limited to two. If more than two strings are to be connected in parallel, then a series fuse is required for each string in each non-earthed pole. Only DC fuses rated at the maximum system voltage should be used. Maximum fuse rating should not exceed the maximum system voltage rating stated on the module label.

DC Fuse Ratings

To calculate the minimum series fuse size, multiply the short circuit current (I_{sc}) rating of the module by a factor of 1.56. The maximum series fuse size is 15A. The I_{sc} value must take into consideration the maximum irradiation and temperature of the installation site. If the loss of a fuse connection occurs, verify that the maximum current rating was considered when calculating the fuse rating.

⚠️ CAUTION

When selecting the minimum current carrying capacity of the cable please refer to the typical short circuit current (I_{sc}) rating*. Multiply I_{sc} by 1.56 (or 1.25 and conditions of use, whichever is greater) times the number of solar modules connected in parallel. Refer to the local standards to ensure full compliance with legislation.

⚠️ CAUTION

Under normal conditions, a photovoltaic module is likely to experience conditions that produce more current and/or voltage than reported at Standard Test Conditions. Accordingly, the values of I_{sc} and V_{oc} marked on this module* should be multiplied by a factor of 1.25 when determining component voltage ratings, conductor ampacities, fuse sizes, and size of controls connected to the PV output. Refer to Section 690-8 of the National Electrical Code for an additional multiplying factor of 125 percent (80 percent derating) which may be applicable.

*Please note the following: the I_{sc} and V_{oc} ratings are printed on the product specification sheet as well as the label adhered to the rear side of the solar module

C. Grounding

In order to ensure a code compliant installation, requirements for earth grounding and lightning protection must be followed. In the United States, the grounding methods must comply with Articles 250 and 690 of the National Electrical Code (NEC). In Canada, grounding methods must comply with the Canadian Electrical Code, Part 1, CSA C22.1, entitled Safety Standard for Electrical Installations.

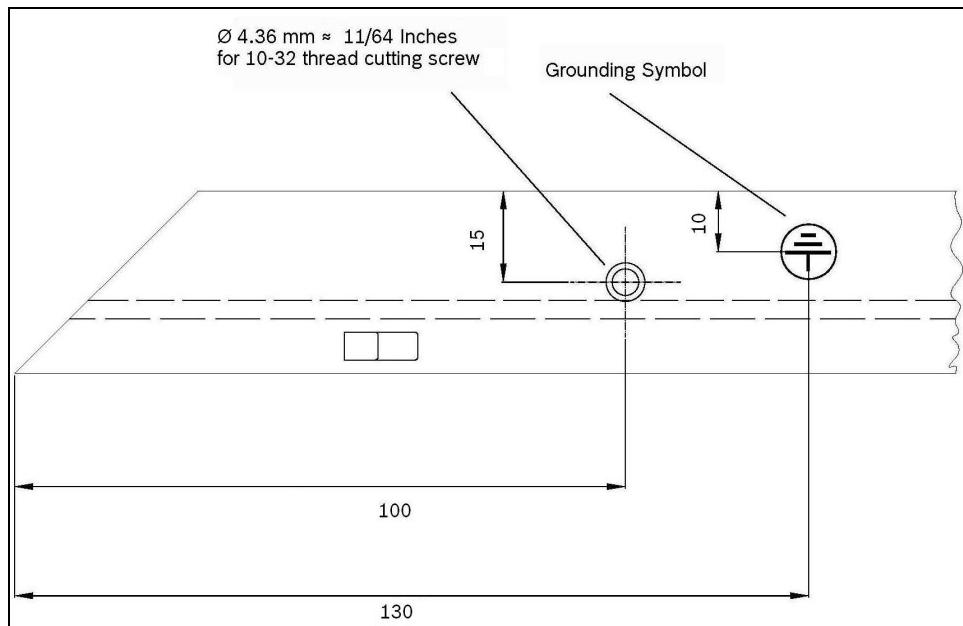


Figure 7A: Size and location of module grounding hole

The following are examples of compatible grounding methods:

- 1) Tyco SolKlip PN 1954381-1 (with self tapping #10-32 screw). (Figure 7B)
- 2) Tyco SolKlip PN 1954381-2 (with #8-32 hex bolt and nut). (Figure 7C)
- 3) Ilasco ground lay-in lug PN GBL-4DBT or equivalent. (Figure 7D)
- 4) WEEB type grounding devices approved for the racking system used. (Figure 7E)
- 5) Unirac Solar Mount Evolution clamps as per UL2703. (Figure 7F)



CAUTION: Always be sure to follow the grounding equipment manufacturer's installation instructions and utilize the hardware specified in the instructions.

Other means of module grounding may be required. Contact Bosch Solar Energy for guidelines regarding the use of alternative grounding techniques.

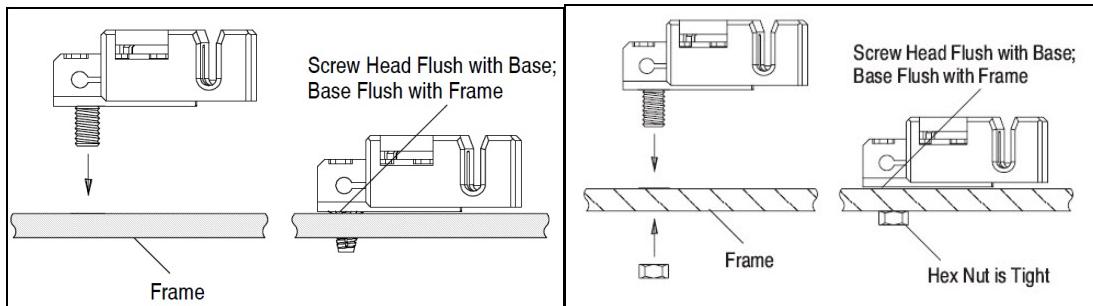


Figure 7B and 7C: Grounding of Module Frame Using Tyco SolKlip

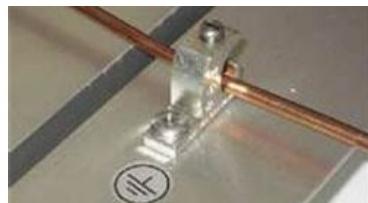


Figure 7D: Image of Ilasco Ground Lug attached to Solar Module

*UGC-1 layout for even
and odd number of modules in row.
“X” denotes places to install UGC-1.*

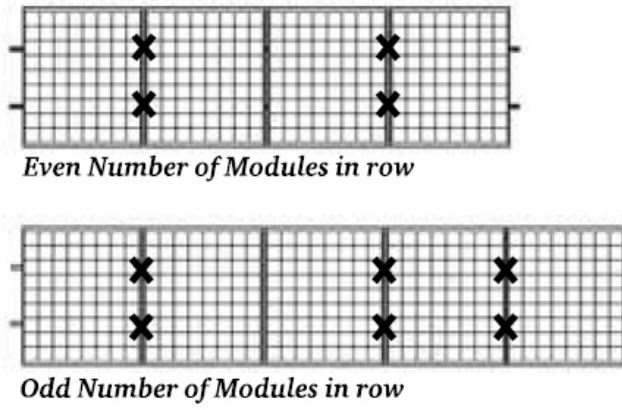


Figure 7E: Images of WEEB Type Grounding Devices and WEEB Installation Requirements



Figure 7F: Image of Solar Mount Evolution Grounding Clamps

8. STORING, TRANSPORTING AND UNPACKING SOLAR MODULES

A. Packaging

Bosch Solar Energy modules are shipped in a pallet box assembly that is designed to provide the proper protection during shipment. Please refer to picture 8A for more information. The Modules are shipped in a vertical position on the long sides of their frame to minimize micro-fractures in the cells during shipment. The pallet box consists of the following components:

- 1) Wooden pallet
- 2) Plastic module corner protectors
- 3) Cardboard side walls and cap

Pallet Specifications

Quantity	Dimensions (L x W x H)	Weight
20 modules	176 x 114 x 120 cm 69.29 x 44.88 x 47.24 in.	450 kg 992 lbs

Transportation Information

Transportation Method	No. of Pallets / Modules	Typical Packaging Configuration
50 ft. truck (24 ton)	30 pallets / 600 modules	14 pallets x 2 lengthwise; 1 x 2 crosswise
40 ft. container (26 tons)	26 pallets / 520 modules	12 pallets x 2 lengthwise; 1 x 2 crosswise



Figure 8A: Shipping Pallet Assembly

B. Safety Considerations

Bosch recommends that the solar modules be stored indoors in their original packaging until ready for final installation. Dry storage conditions are important for protecting the integrity of the assembly components. Loose solar modules can be stored horizontally on the wedge-shaped corner protectors with suitable padding. Adequate padding must be placed between the individual solar modules as well. The solar modules should be secured against falling over.

Do not store solar modules with the glass facing down in an outdoor environment. Rain and water may accumulate on the module backsheet which may submerge the junction box. This may allow water to enter the junction box and void the warranty.



CAUTION: Always adhere to the following pallet assembly handling precautions:

- 1) The module contains glass and is fragile. Handle the transportation box as well as the PV module with care.
- 2) Wear gloves to avoid injury by sharp edges
- 3) Always maintain the pallet assembly in flat position. Stacking on uneven ground may cause module breakage.
- 4) DO NOT unpack modules until installation commences

C. Unpacking instructions

The following method of unpacking the pallet box is recommended:

- 1) Cut the plastic straps on the outside of the pallet box with a cutting tool. Be careful not to cut too deep and damage the packaging material or modules
- 2) Remove the top cap
- 3) Remove the sleeve by lifting it up and over the modules
- 4) Remove the blue adhesive tape only from the module that you intend to take out. Do not completely remove all of the tape across the top of the modules. Then remove the modules from the front or back individually one by one.
- 5) When only 3-5 modules are left, lay them down in a horizontal position on the pallet for maximum safety to prevent the stack from tilting

9. PRODUCT SUPPORT

Bosch Solar Energy is committed to offering high-quality products which are safe and reflect the state of the art in technology – today and in the future. We value feedback and ideas from our installers and users to help make our solar products better. For information or for service and technical support on Bosch Solar Energy products, please contact Bosch Solar Energy via one of the methods listed below:

E-mail: solarenergy@us.bosch.com

Telephone: +1 650 356 3100

Website: www.boschsolar.com

10. CARE AND MAINTENANCE

Bosch Solar Energy modules require minimal care and maintenance in order to provide high performance. Bosch Solar Energy recommends that system maintenance is carried out by qualified personnel on a regular basis. This maintenance may include such tasks as verification of the integrity of the electrical and mechanical connections, checking that any system alarms are operating correctly

and cleaning of the solar modules as required.

A. Module Cleaning

Solar modules may become soiled to varying degrees depending upon surrounding conditions and this may reduce their performance. Periodic cleaning of the modules will ensure maximum output.

However, if modules are installed at height (e.g. on a roof) then cleaning should only be performed by qualified personnel



CAUTION: When cleaning solar modules please take the following precautions:

- Clean the module surface with a soft cloth or sponge using clean and neutral water base (non-ammonia). To remove stubborn dirt you can use a mild, non-abrasive cleaning agent (such as dishwashing soap) or alcohol.
- Only clean modules in the early morning or in the late afternoon when there is low solar radiation and cells are producing less energy
- **DO NOT** use high-pressure water, a steam cleaner or any kind of aggressive tool or material that could scratch the surface of the modules.
- **DO NOT** clean the modules with hot water when the ambient temperature is low or with cold water when the modules are hot.
- **DO NOT** attempt to remove snow or ice from the modules by means of scraping. Use a soft brush to avoid creating micro-scratches in the module glass.

B. Inspection and Repair

When carrying out an inspection, please check that the electrical and mechanical connections are clean, secure and undamaged. Be sure to take precautions against electric shock in the event of any defects. Any faults must be rectified promptly.

Should any repairs become necessary to a Bosch Solar Energy module, it is essential that you contact Bosch Solar Energy. Never under any circumstances attempt to repair the solar module yourself! Bosch Solar Energy modules must only be serviced by specialist firms authorized by Bosch; otherwise the product and performance warranties may be voided.

11. END OF LIFE

When solar modules reach the end of their service life, they must be disposed of in accordance with all relevant local, state, and national laws and regulations. They must never be disposed of as household waste. It is the responsibility of the user to ensure that this product is disposed of properly. Please contact your local waste disposal center or Bosch Solar Energy if you have any questions concerning the proper disposal of this product.